



Used with Huck pneudraulic installation tools (244 or 255).

Huck pneudraulic installation tools (244 or 255).

FUNCTION OF TOOL:
=> USED TO REMOVE LOCK BOLTS

TOOL ORDERING CODE:
CS-1-X
BASIC PART NUMBER.
SEE TABLE BELOW.

BASIC PART NUMBER	SIZE OF COLLAR	CP PULLING TOOL	REPLACEMENT BLADES
-5	5/32	-244	BL-5
-5A	5/32	-245, -255, -256	BL-5
-6	3/16	-244	BL-6
-6A	3/16	-245, -255, -256	BL-6
-7	7/32	-244	BL-7
-7A	7/32	-245, -255, -256	BL-7
-8	1/4	-244	BL-8
-8A	1/4	-245, -255, -256	BL-8
-10	5/16	-245, -255, -256	BL-10
-12	3/8	-245, -255, -256	BL-12
-14	7/16	-245, -255, -256	BL-14

MATERIAL: SEE DETAIL PARTS

TOLERANCES
UNLESS OTHERWISE NOTED:
.XXX = ±.005
.XX = ±.02
.X = ±.1
.X° = ±.2°

SHEET 1 of 1

SCALE UNLESS OTHERWISE NOTED 1:1

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CENTRIX LLC

CS-1-X
Description: SPLITS COLLARS
CS-1

FINISH:
SEE DETAIL PARTS

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HEAT TREAT:
SEE DETAIL PARTS

MACHINING NOTES
√64 Surface Finish or better
Break sharp edges and corner unless otherwise stated.

- 1) Run all nuts towards back of threads.
- 2) Thread tool into power unit Aproximatly 5 full revolutions (5 threads).
- 3) Insure tool housing is slid towards power unit as far as possible.
- 4) Pull trigger on power unit and check location of cutting blades. Cutting blades should be nearly flush with tool housing - to adjust, release trigger on power unit, re-visit step 3 above, and slightly thread tool into-or-out of power unit. Pull trigger and re-check cutting blades. Repeat as necessary.
- 5) Revisit step 3 above, then pull trigger on power unit.
- 6) Thread index nut until it contacts power unit.
- 7) Slide attachment nut forward and thread into power unit. Lightly tighten attachment nut.
- 8) Thread locking nut and tighten against attachment nut.